

In Situ Visualization of Pitting Corrosion on Stainless Steel in Seawater

Harm Hinrich Rotermund

Physics & Atmospheric Science, Dalhousie University

- Introduction: From pattern formation to wild fires to corrosion
- A simplified model for corrosion
- *In situ* imaging techniques to observe pitting corrosion:
Ellipsomicroscopy, contrast enhanced microscopy
- Results

Patterns Forming on a Sandy Beach



HHR, Verh. d. GDNÄ 123, S. Hirzel Verlag, Stuttgart, 69-88 (2005)

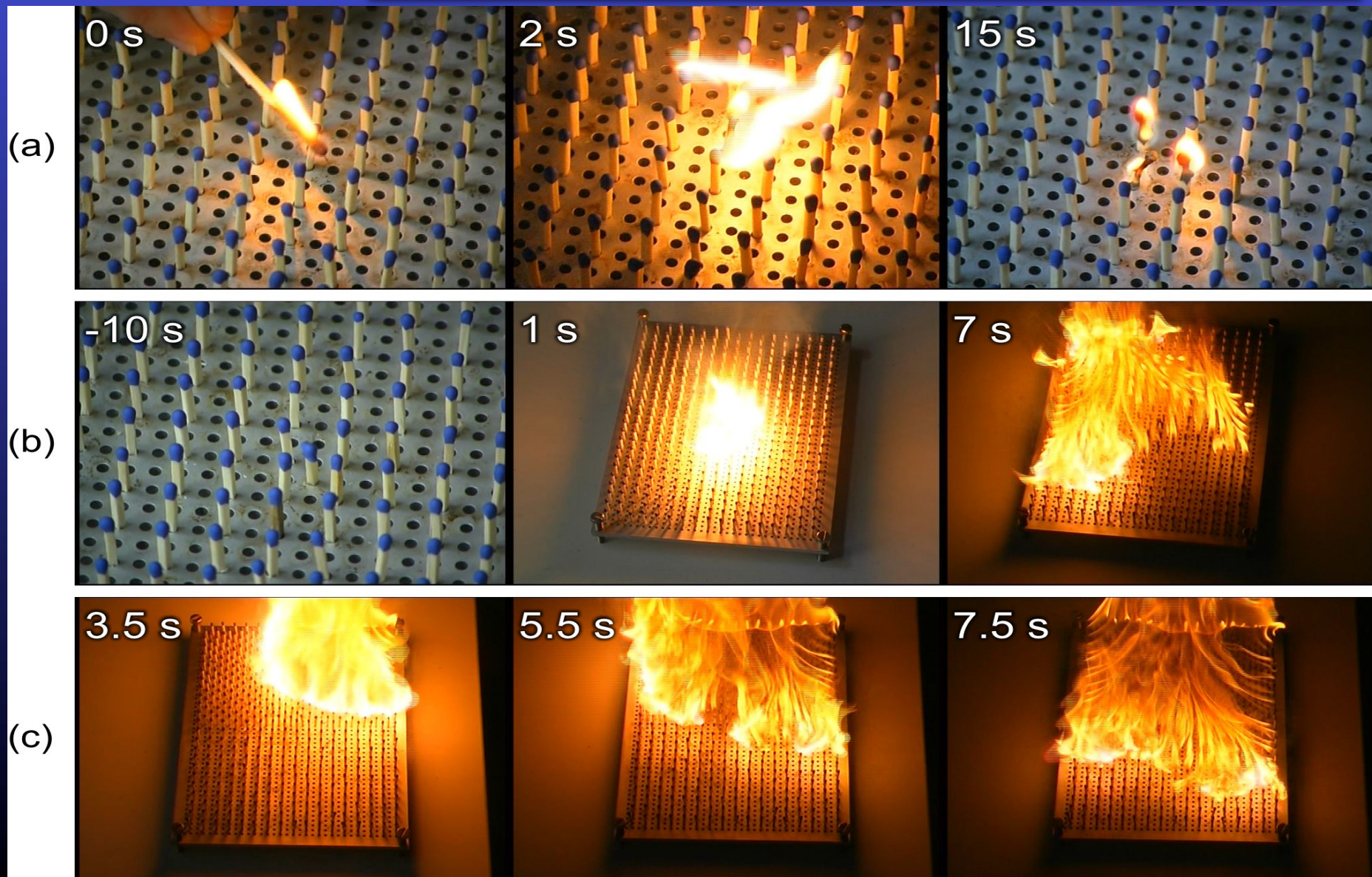
Permafrost Rock Formations at Svalbart



Mark Kessler and B. Werner, Science 299, 380, (2003)

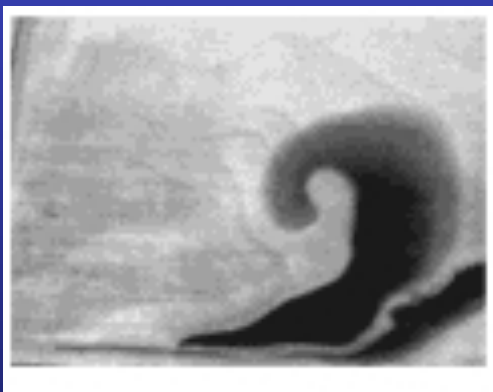


Excitable Media: Match Stick Fires



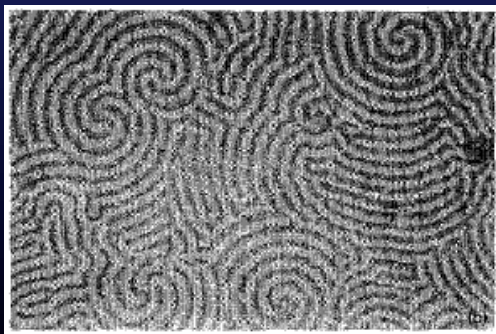
Cooperative Phenomena

Corrosion



Agladze and Steinbock, J. Phys. Chem. A
2000, 104, 9816-9819

Electroplating

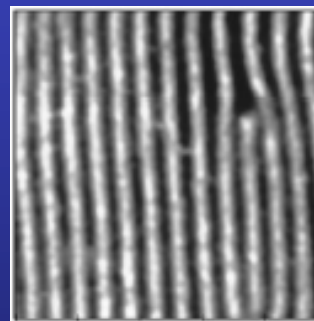


Krastev and Koper,
Physica A 213,
199 (1995)

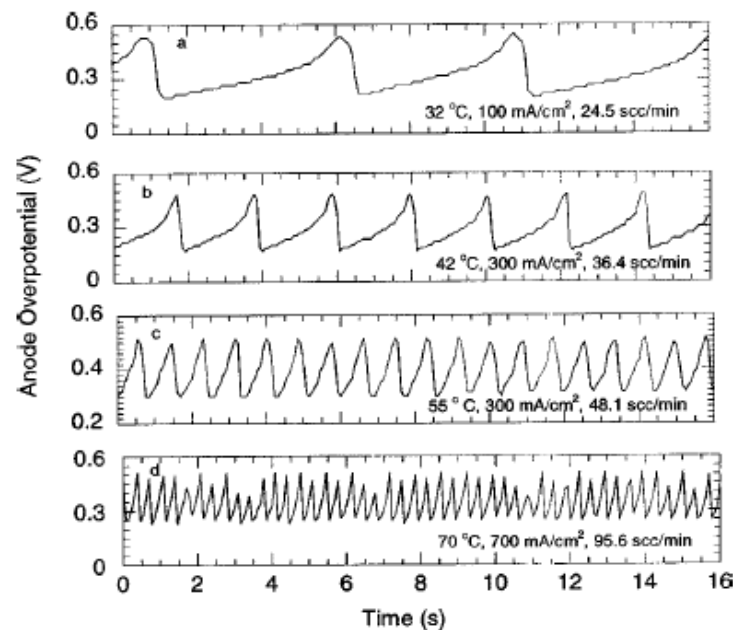
Fuel Cells

Zhang and Datta,
J. Electrochem Soc.
149,A1423 (2002)

Electropolishing



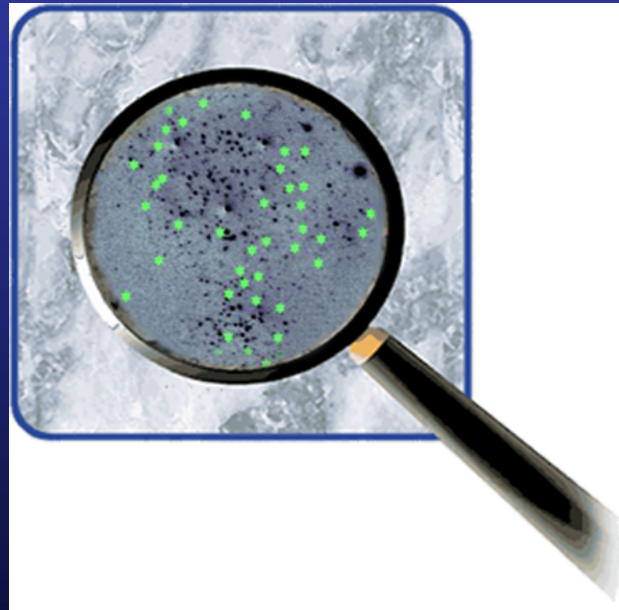
Yuzhakov et al.
PRB 56 (1997) 12608



Outline of Our Approach



Pitting corrosion is
a non-equilibrium
critical process.

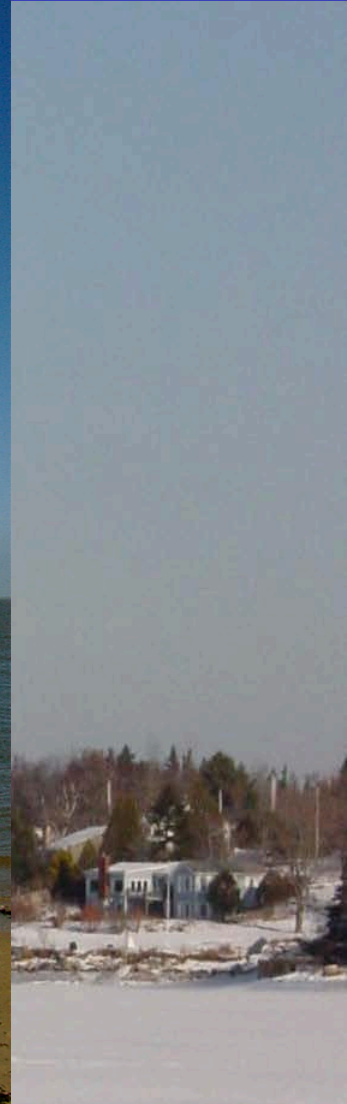
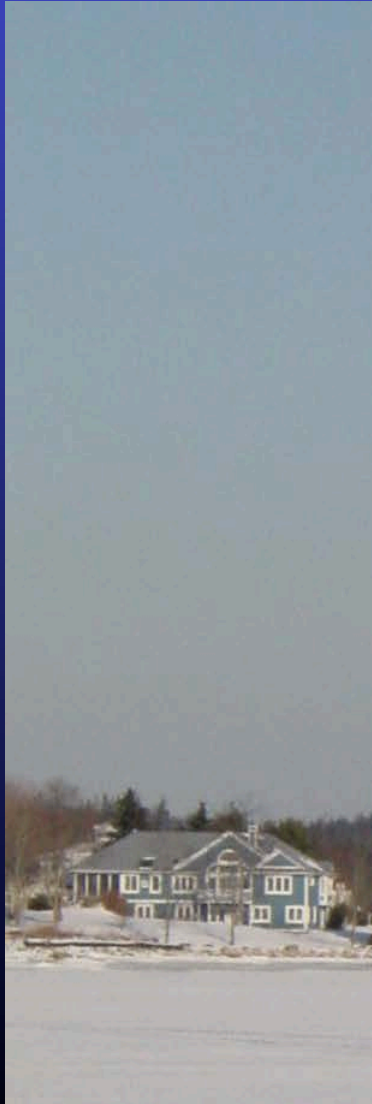


Experimental
methods and
results

What is pitting
corrosion?

Concepts and
modelling

Corrosion Studies in the environment



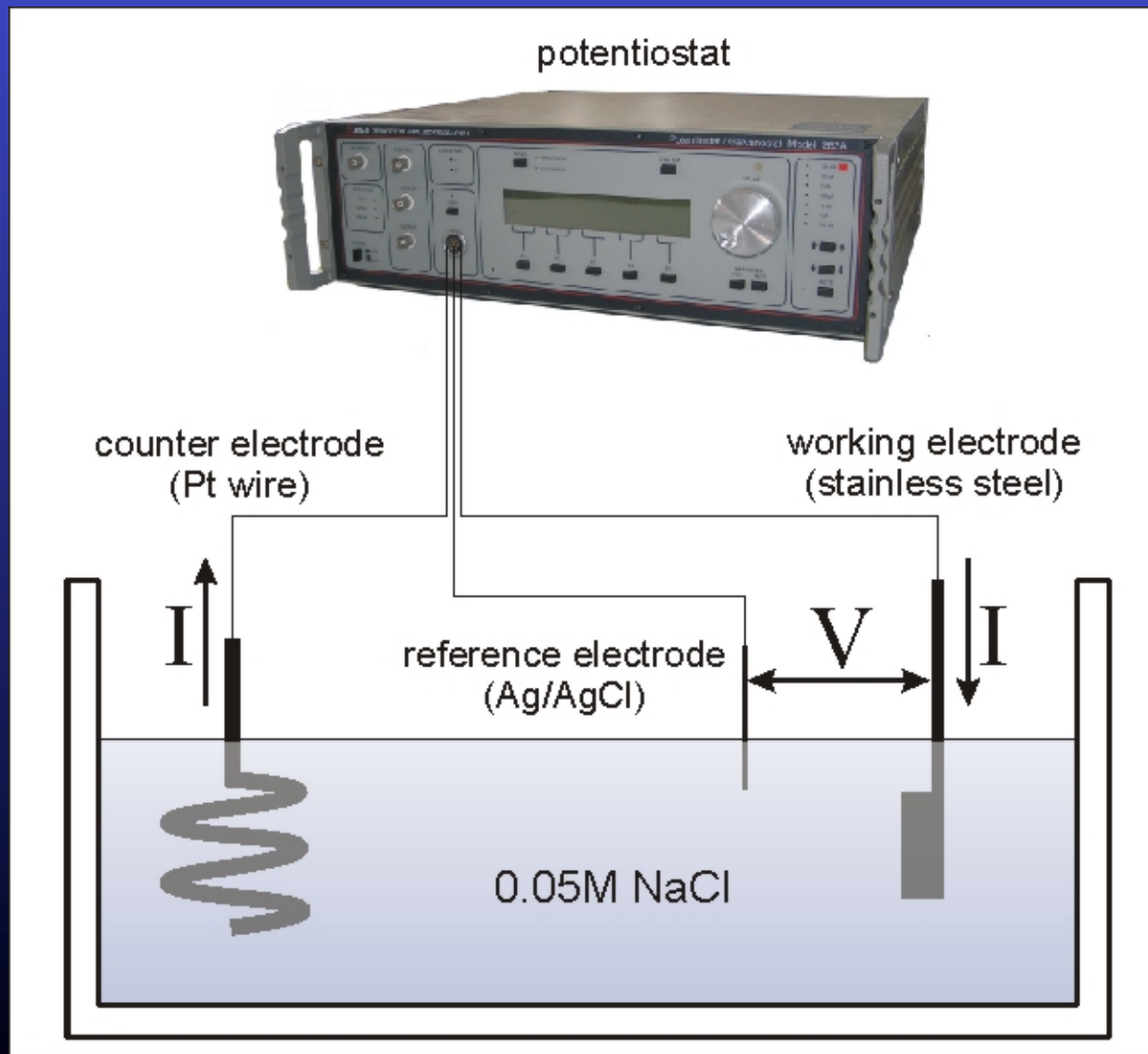
Electrochemical System

stainless steel
(AISI 316):

18.18 % Cr
12.25 % Ni
2.40 % Mo
1.75 % Mn
0.38 % Cu
0.35 % Si
0.31 % Co
0.13 % C
0.01 % S

balance Fe:

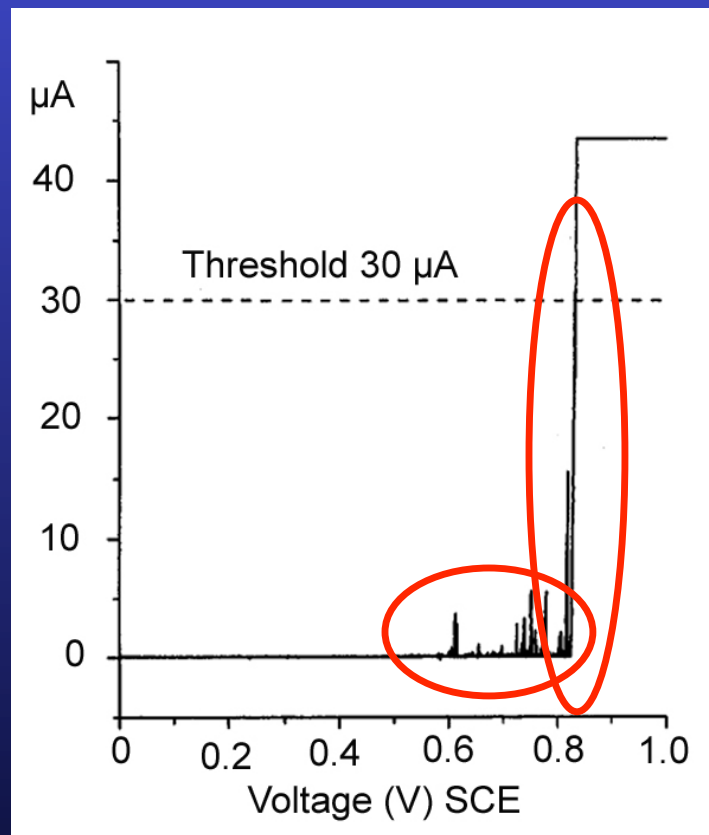
64.23 %



Sudden Onset of Corrosion

small parameter variations:

- abrupt transition to higher corrosion rates
- strong increase of current
- strong increase of number of pits

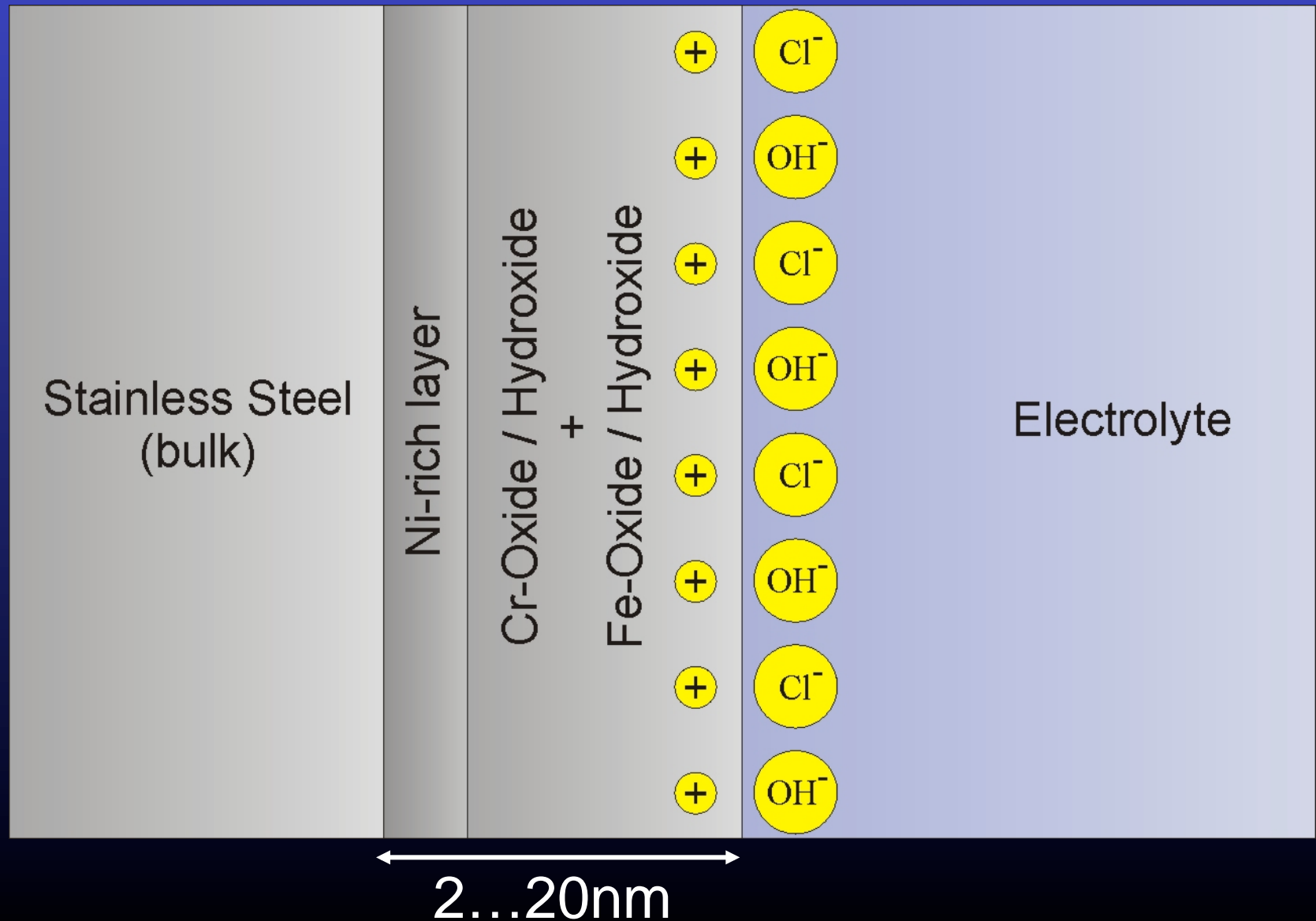


WHY?

Pitting Corrosion

- Each pit gives rise to a tiny spike of electrical current, that can be measured.
- Electrical potential between the metal and the environment is an important parameter of the system.
- Increasing potential V has a similar effect as increasing the concentration of the electrolyte or temperature.
- Thus, electrical properties can be used both to control and to monitor the reaction.

Metal-Electrolyte Interface



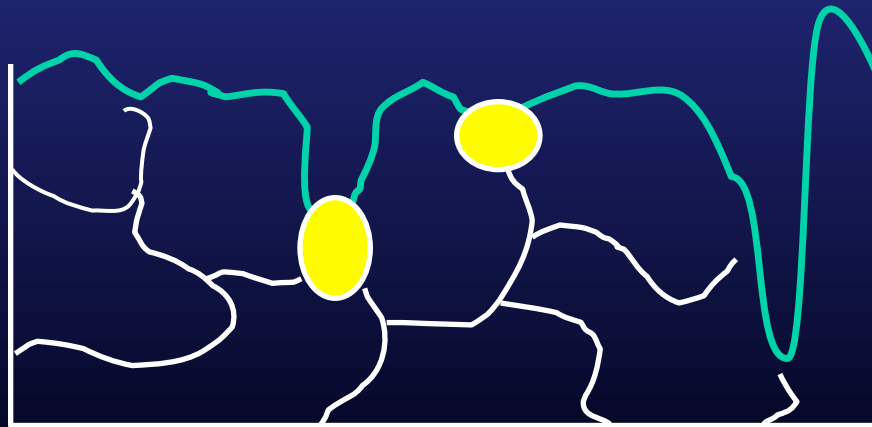
Nature of Metastable Pitting Sites

Physical or chemical inhomogeneities

(e.g. scratches or sulfide inclusions)

→ local imperfections of the passive film

→ increased susceptibility to attack of aggressive ions



Metastable Pits

- electrochemically active inclusions
- surface defects

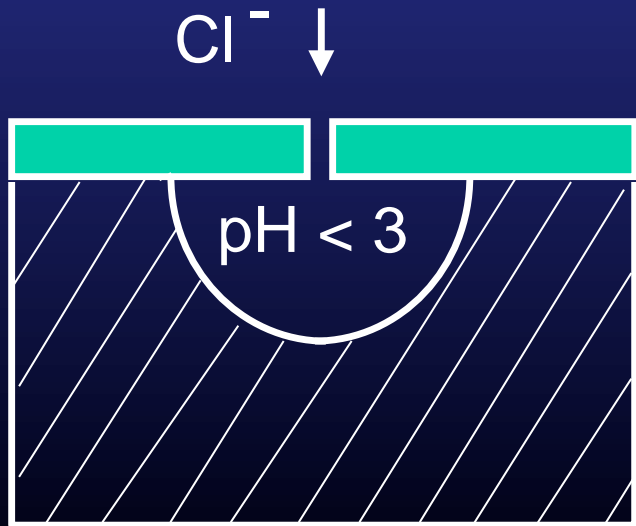
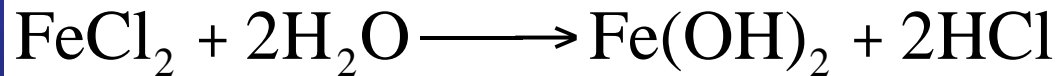
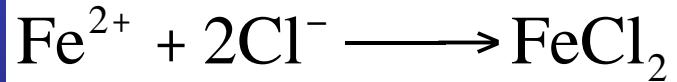


- electrodisolution of metal cations
- migration of chloride into the depression

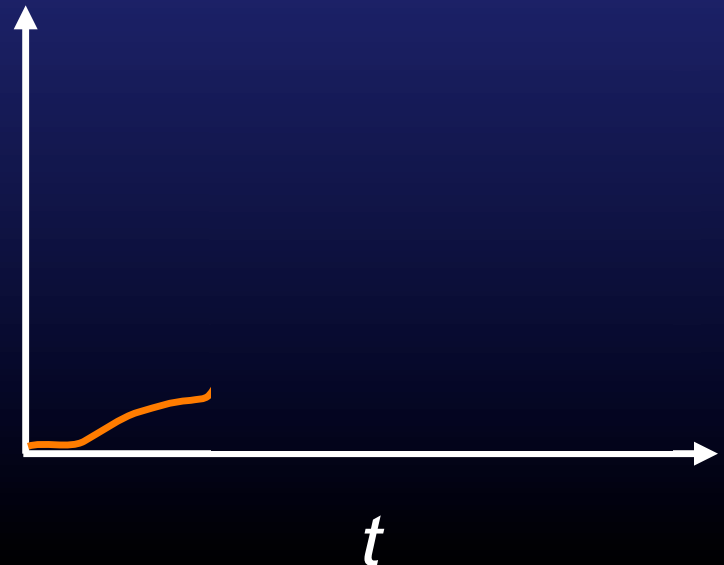


- activity stops
- protective oxide layer rebuilds

Metastable Pits: Growth and „Death“



/



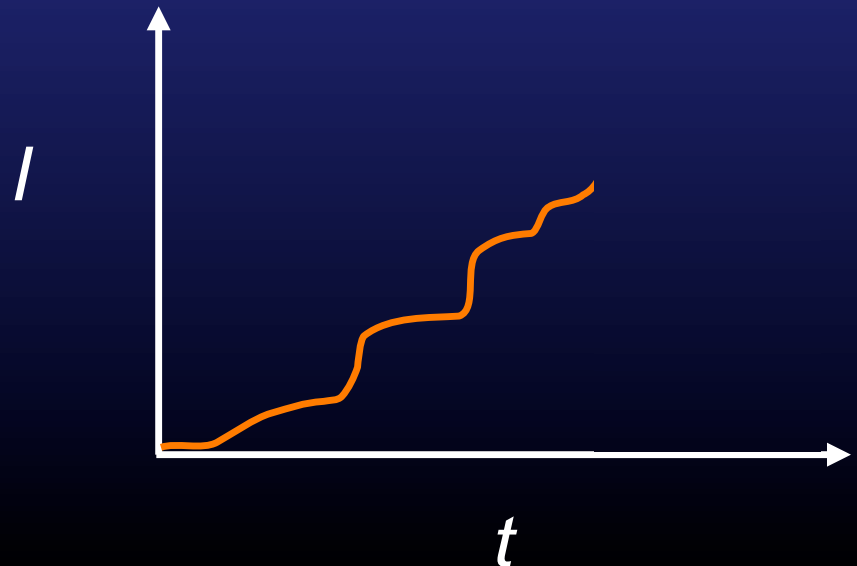
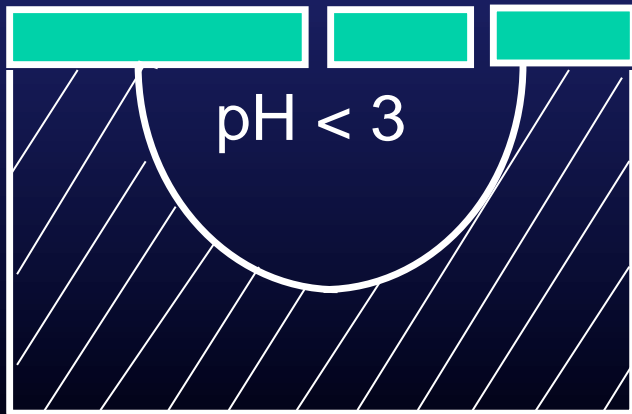
Metastable Pits: Growth and „Death“

osmotic pressure leads to ruptures and holes

→ additional flaws

→ increased diffusion of ions

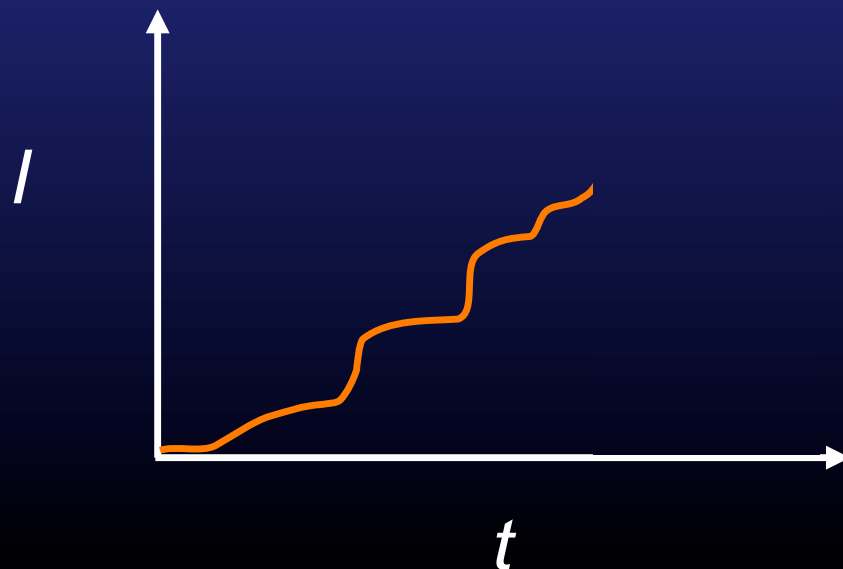
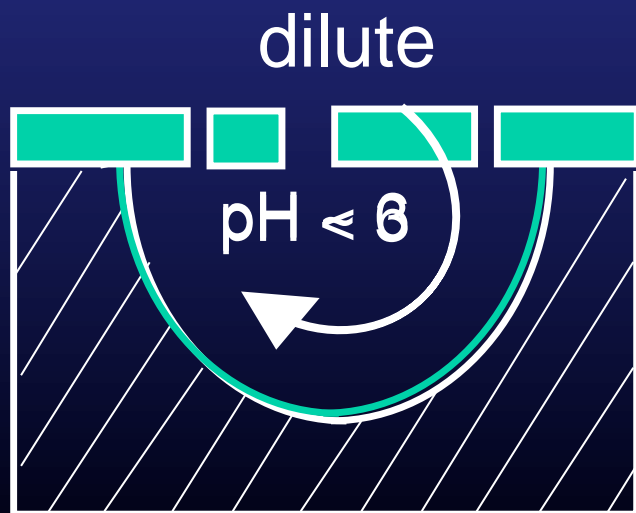
→ stepwise increase of the current



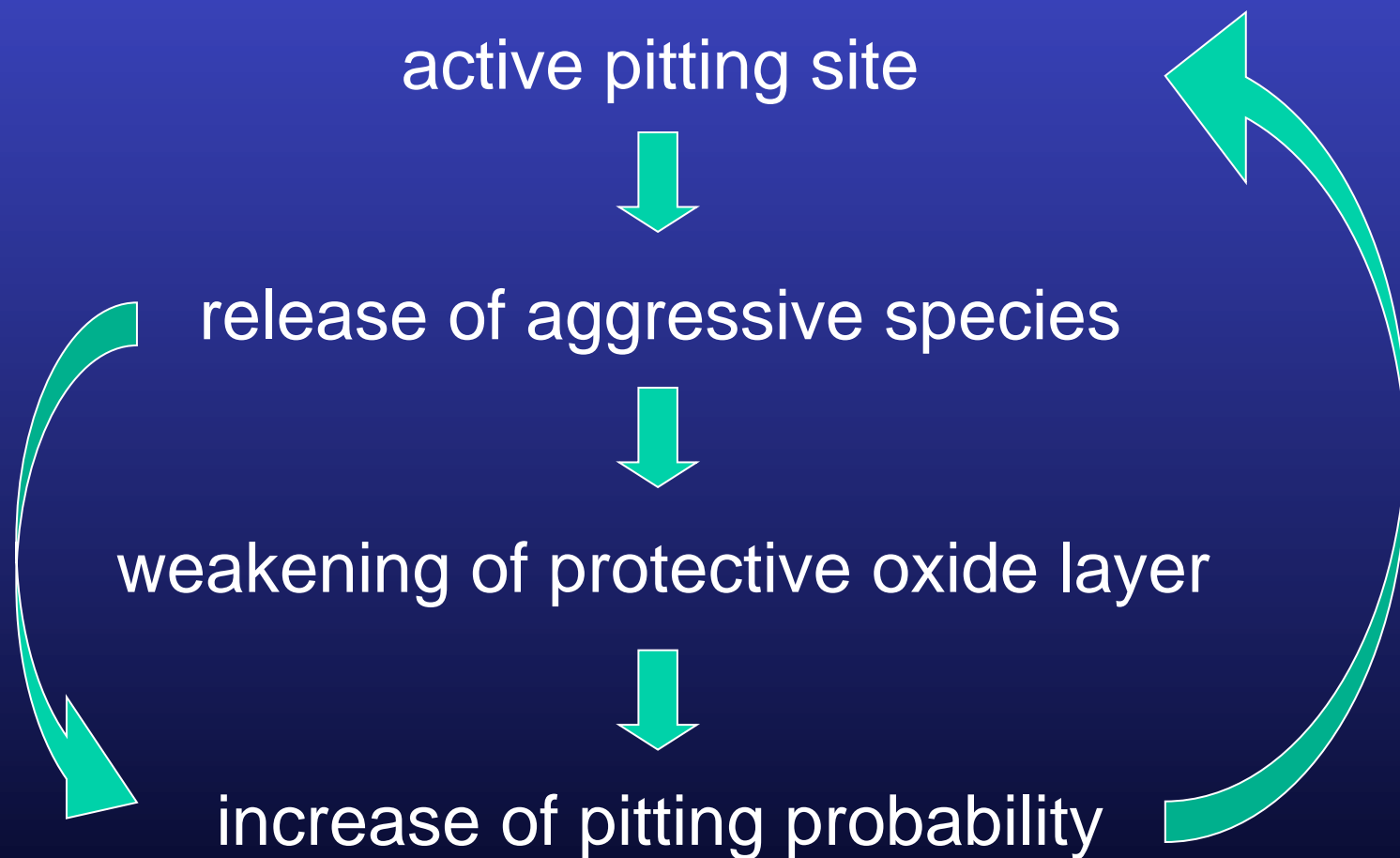
Metastable Pits: Growth and „Death“

loss of pit cover:

- more rapid transport of ions
→ sharp increase of the current
- solution inside the pit dilutes
→ pH value increases
→ passivation and final sharp decrease of the current



New Model



Modeling: New Concept: Interactions



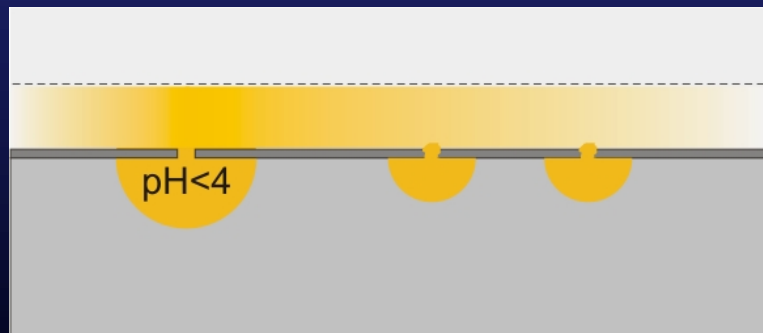
concentration of aggressive ions (c)

oxide film damage (s)

ohmic potential drop (Φ)

} activating

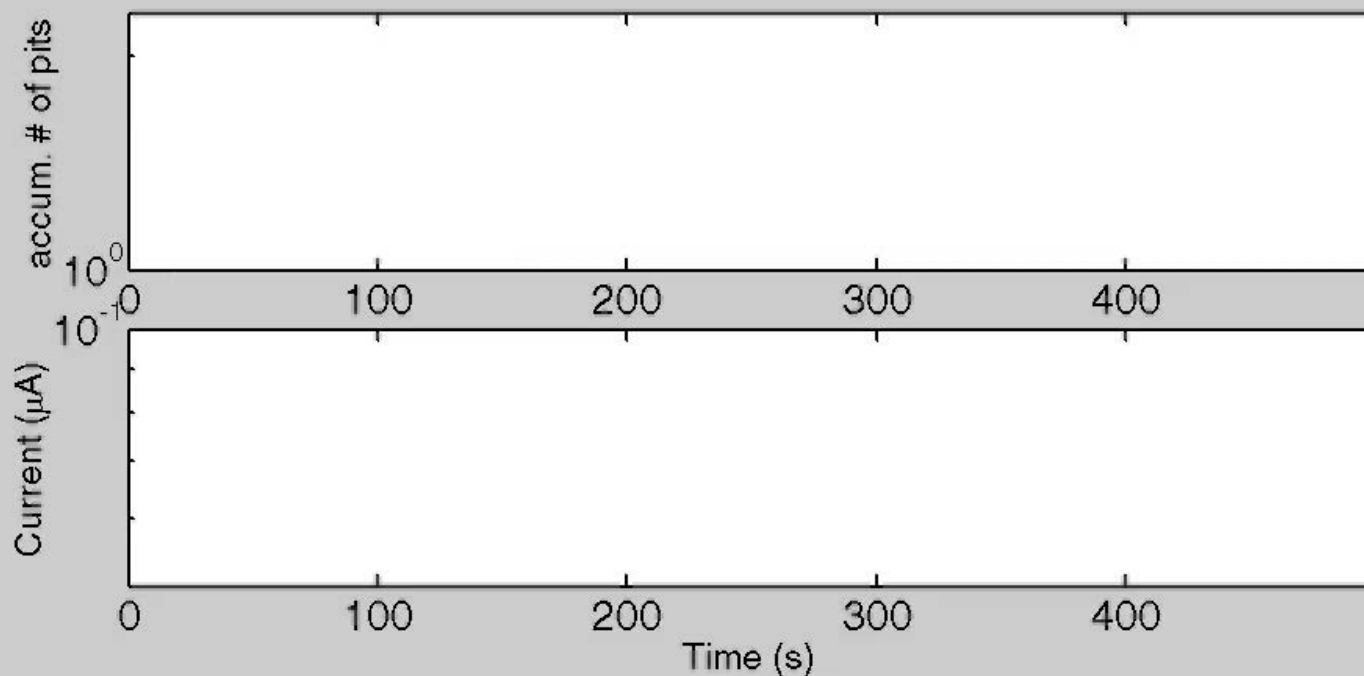
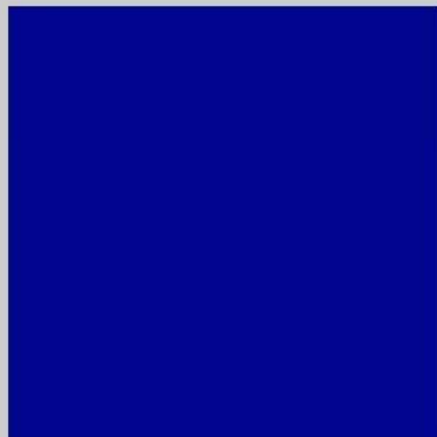
→ inhibiting



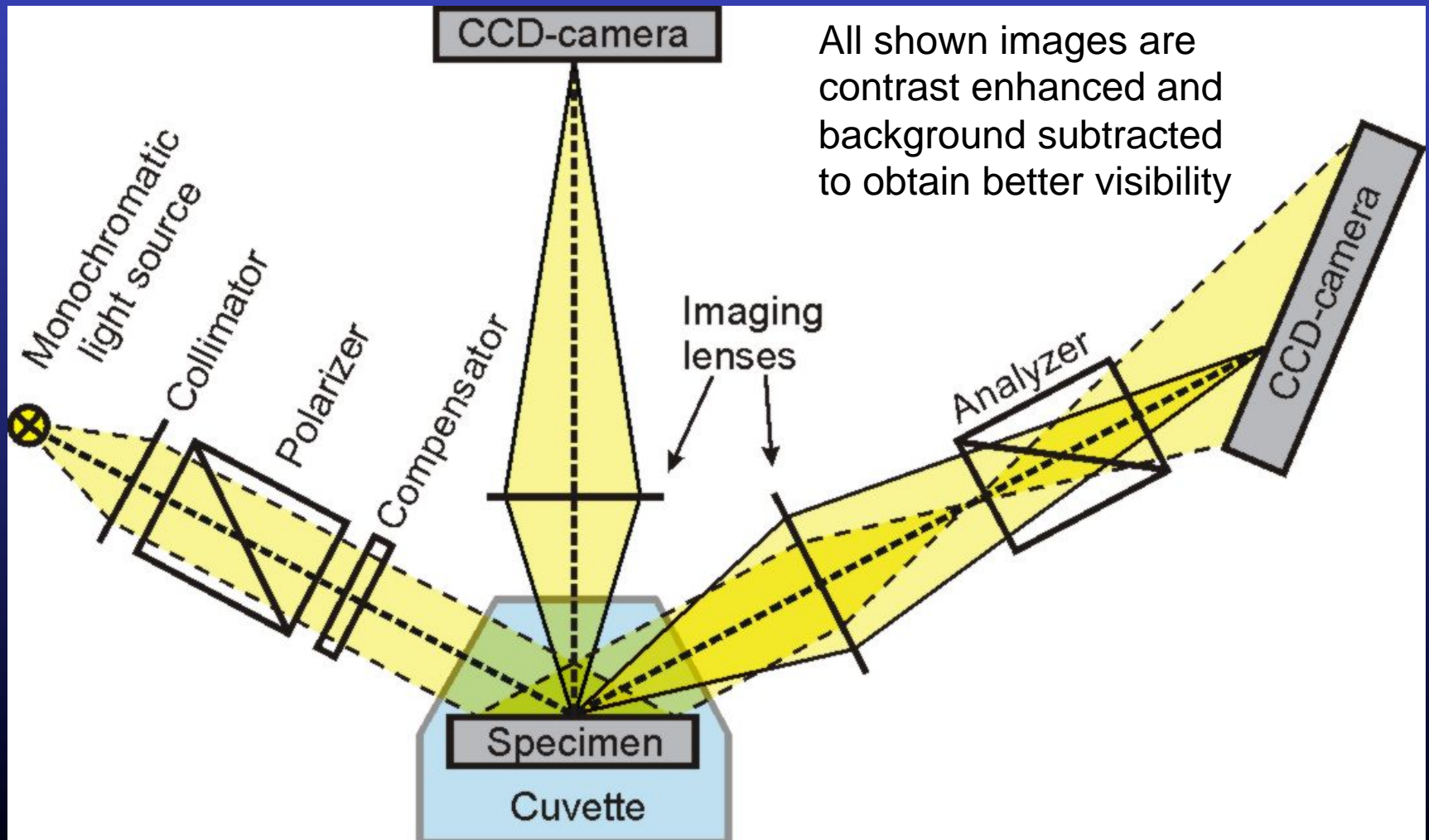
Numerical Simulations



oxide film damage
 $0.52 \times 0.52 \text{ mm}^2$
($t=0 \text{ sec}$)

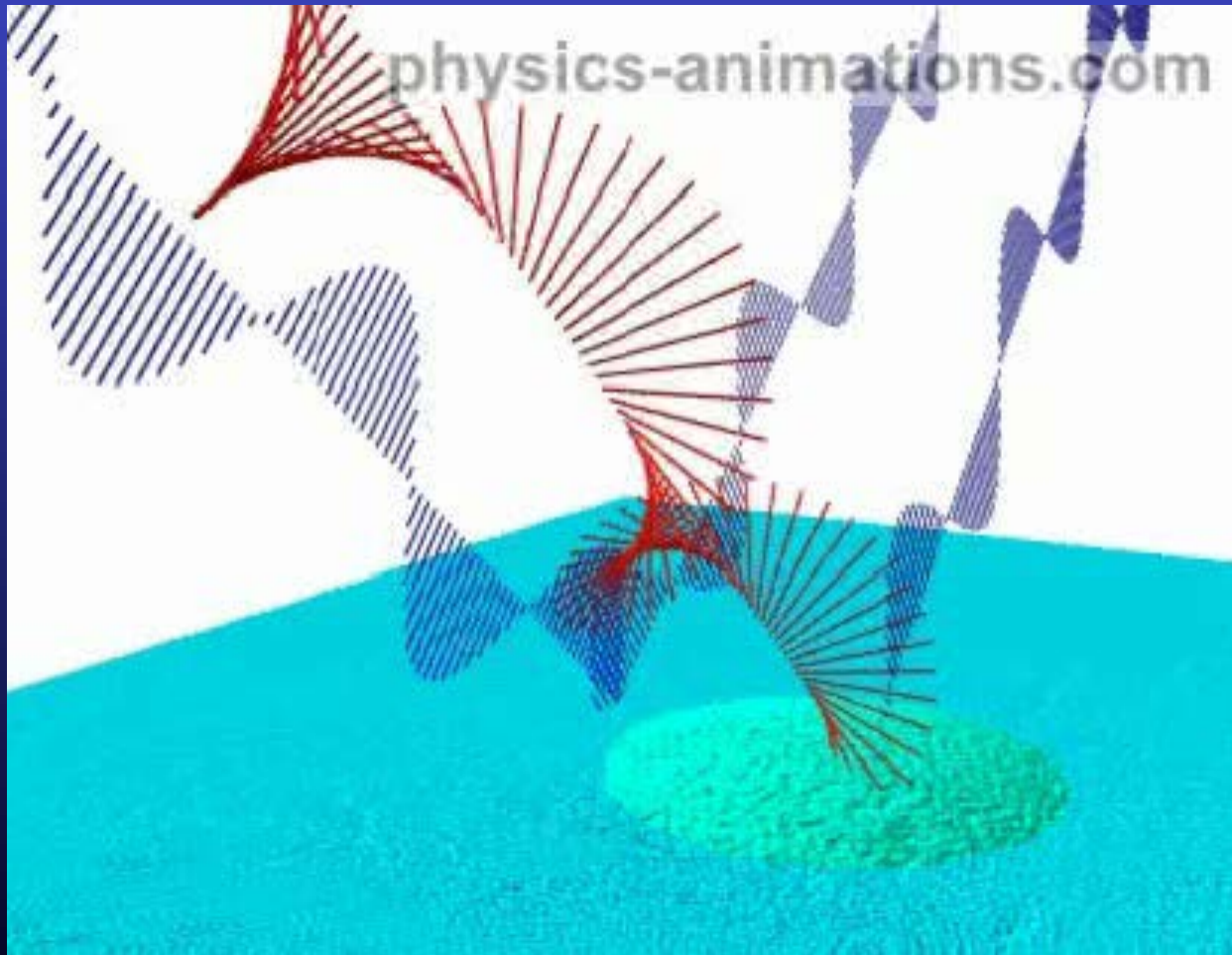


Imaging Methods: Ellipso-Microscopy for Surface Imaging (EMSI) and Contrast Enhanced Microscopy



Imaging Method: EMSI

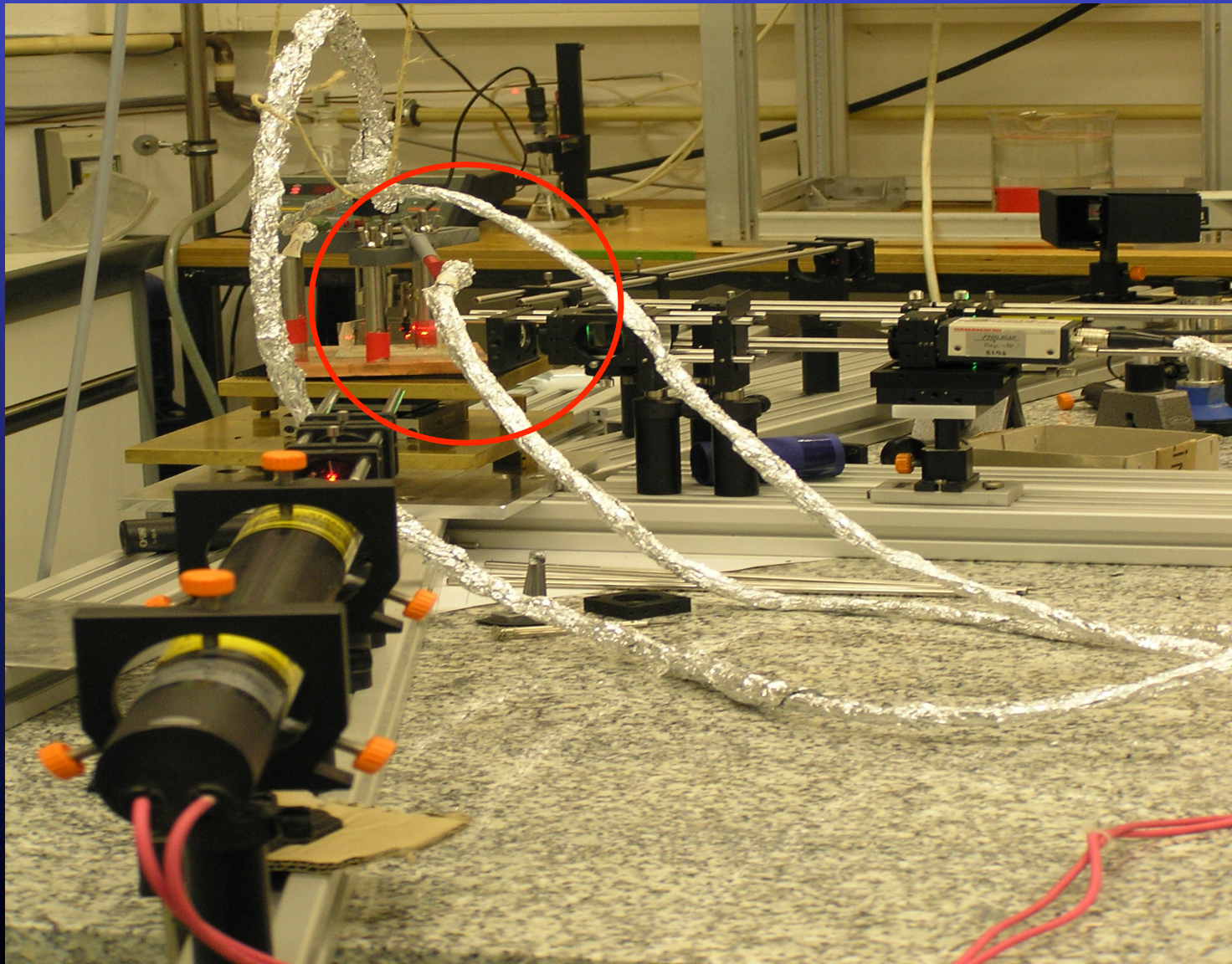
Ellipso-Microscopy for Surface Imaging



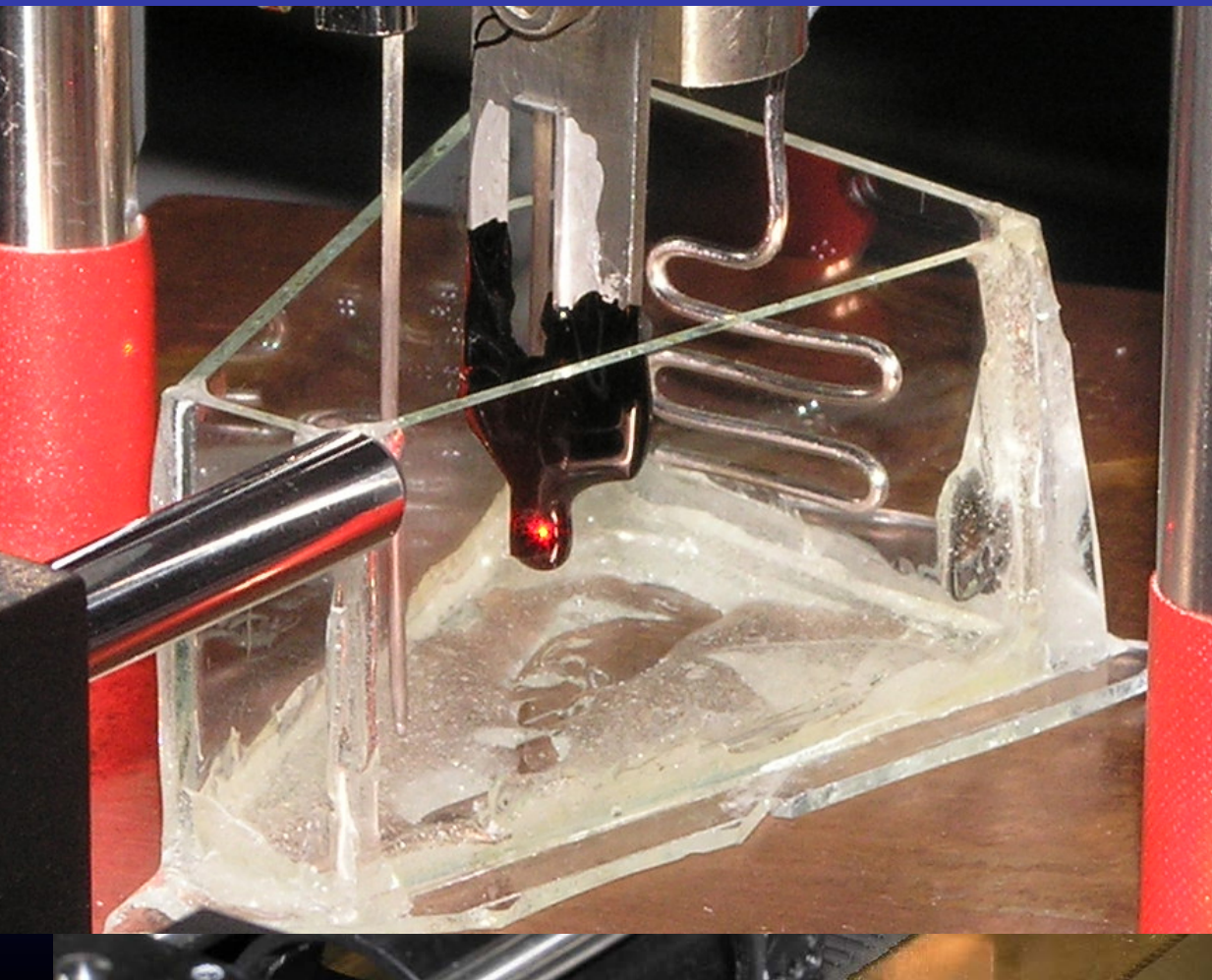
HHR et al., Science, 270, 608, (1995)
J. Dicke et al., Surf. Sci. 462, 90, (2000)

[http://physics-animations.com/
Physics/English/optics.htm](http://physics-animations.com/Physics/English/optics.htm)

Experimental Realization



Electro-Chemical Cell



The sample (AISI 316):

1 μm diamond paste polish
vertical configuration

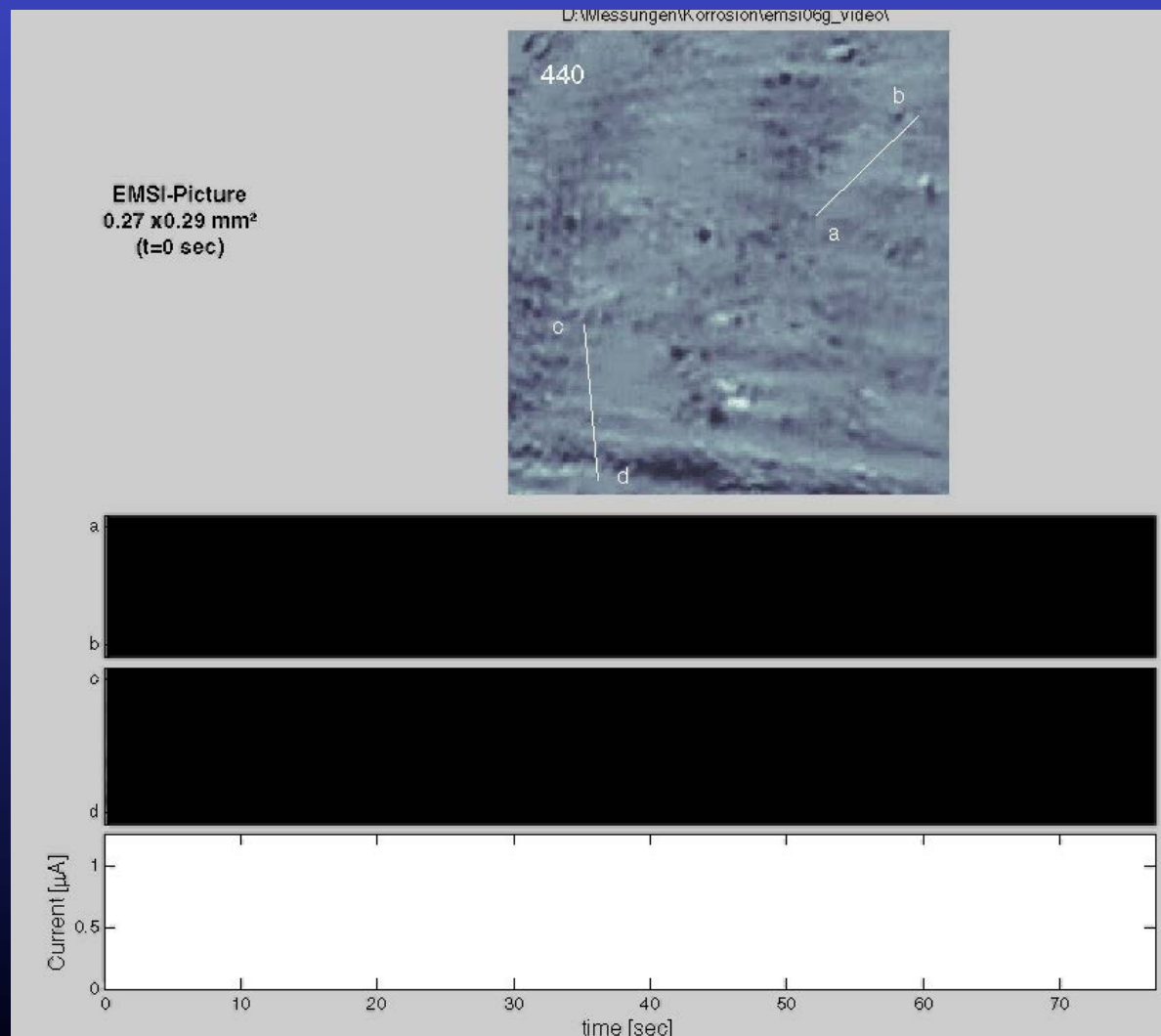
Besides the imaged area of
 $\sim \varnothing 0.5 \text{ mm}$ the rest of the
sample and the connectors
are covered with apiezon
wax.

Ambient temperature $\sim 22 \text{ C}$

Electrolyte: 0.05 Mol/l NaCl

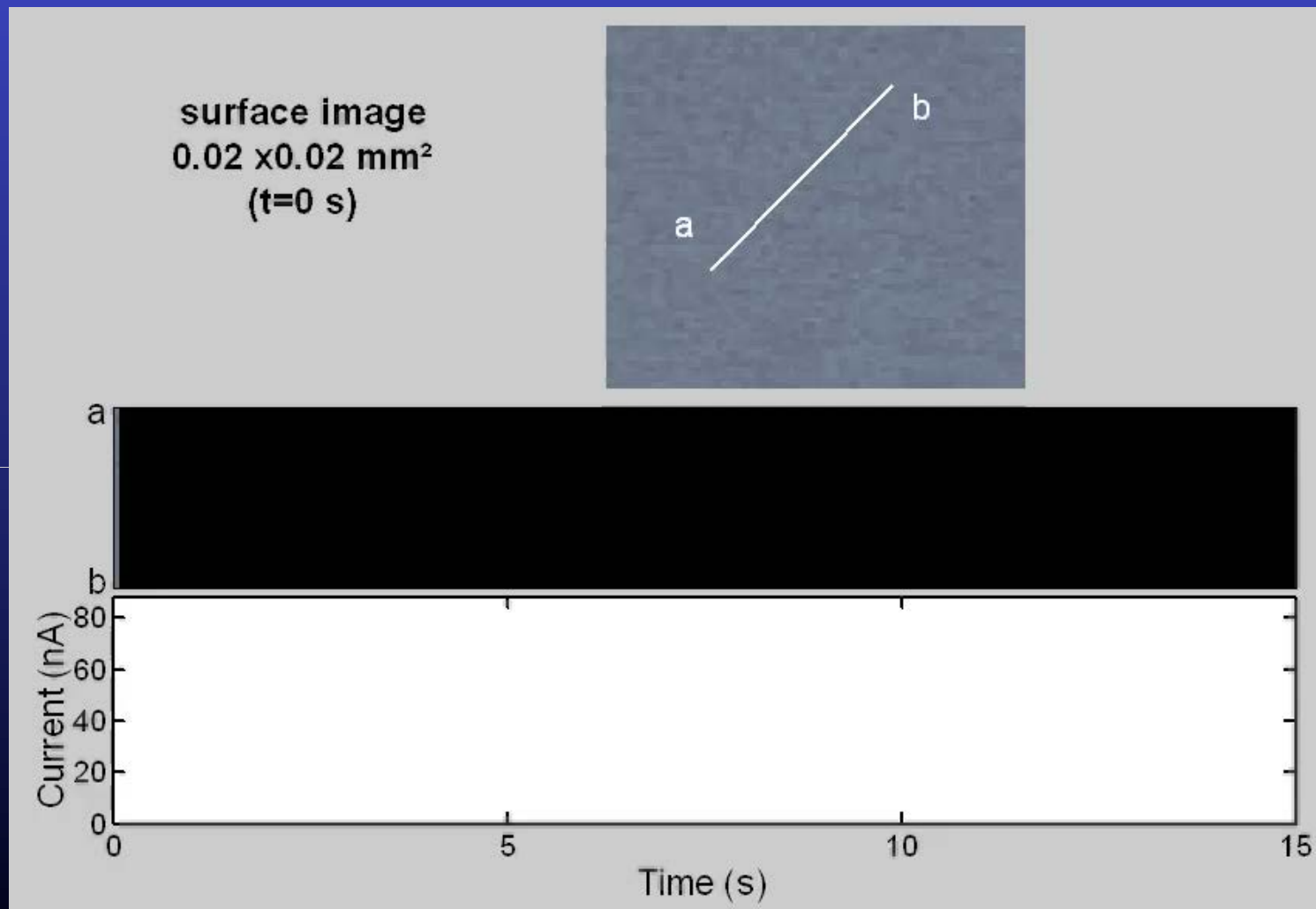
Potential increased from
 -100 mV (NHE) at 1 mV/s

Ellipso-Microscopy (EMSI)



Potential increased from 711 mV (NHE) at 1mV/s

Contrast Enhanced Microscopy



Potential increased from 542 mV (NHE) at 1mV/s

Contrast Enhanced Microscopy

New pit

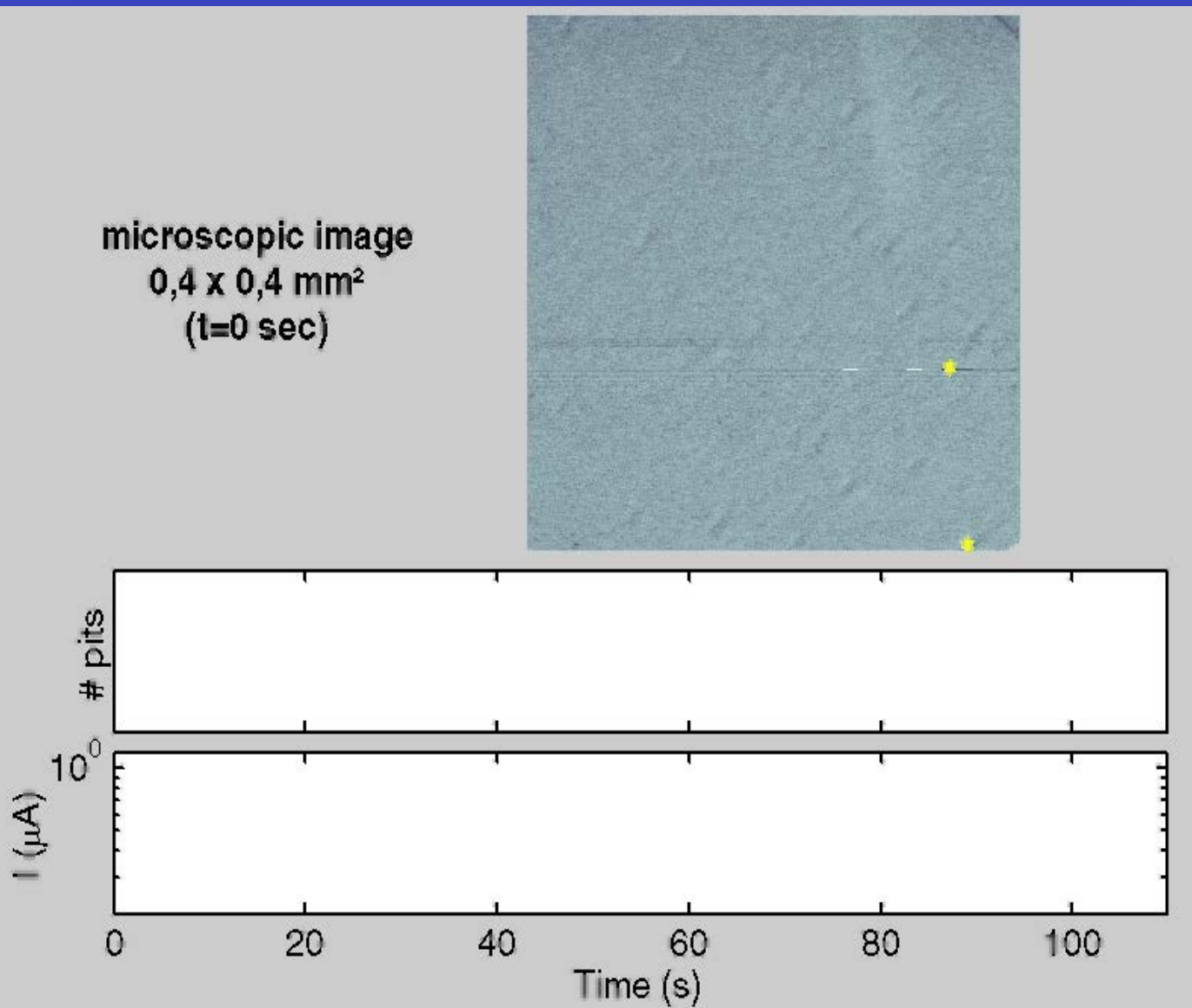


Highly active pit



Number of pits

current

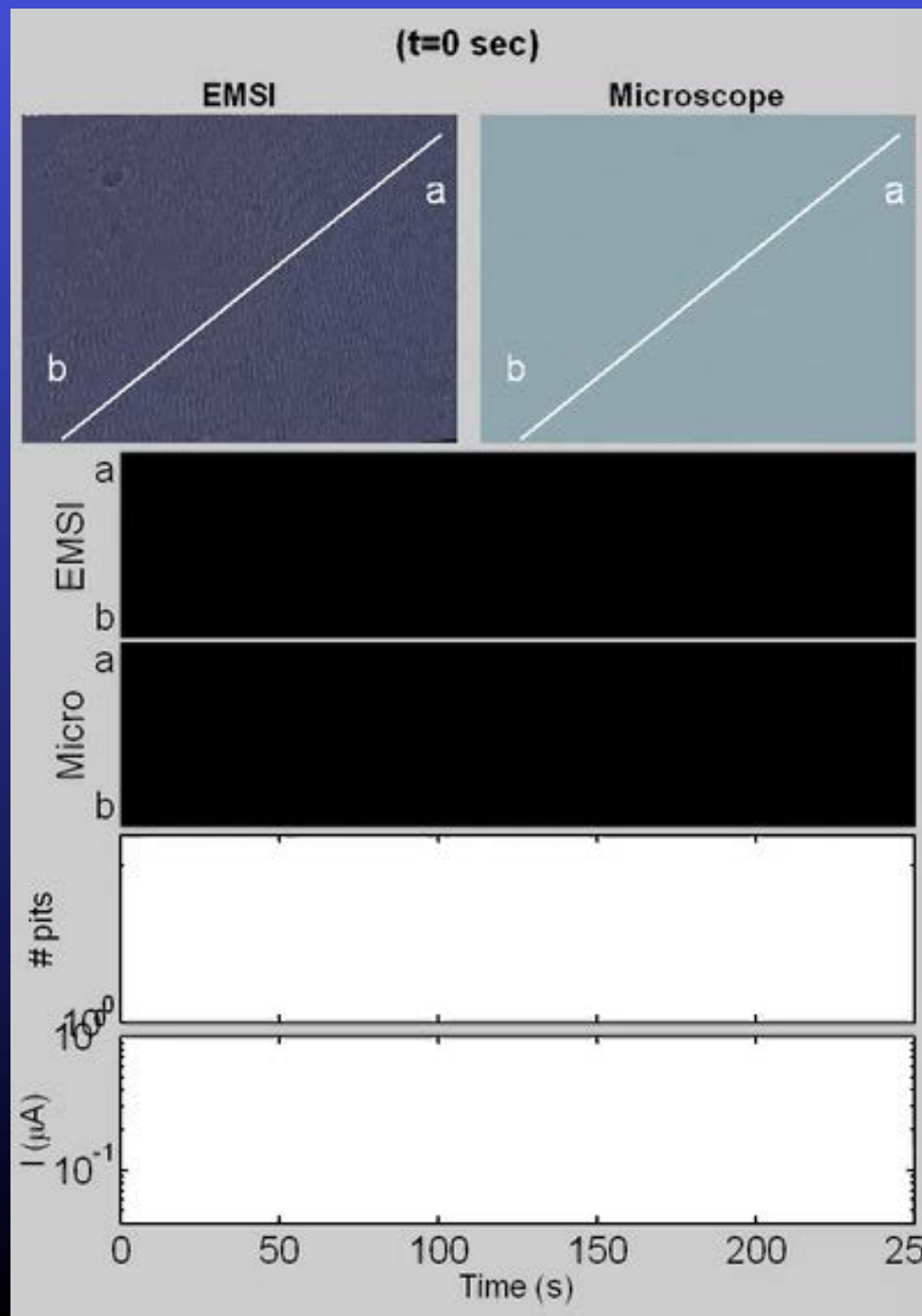


Simultaneous EMSI and Microscopy

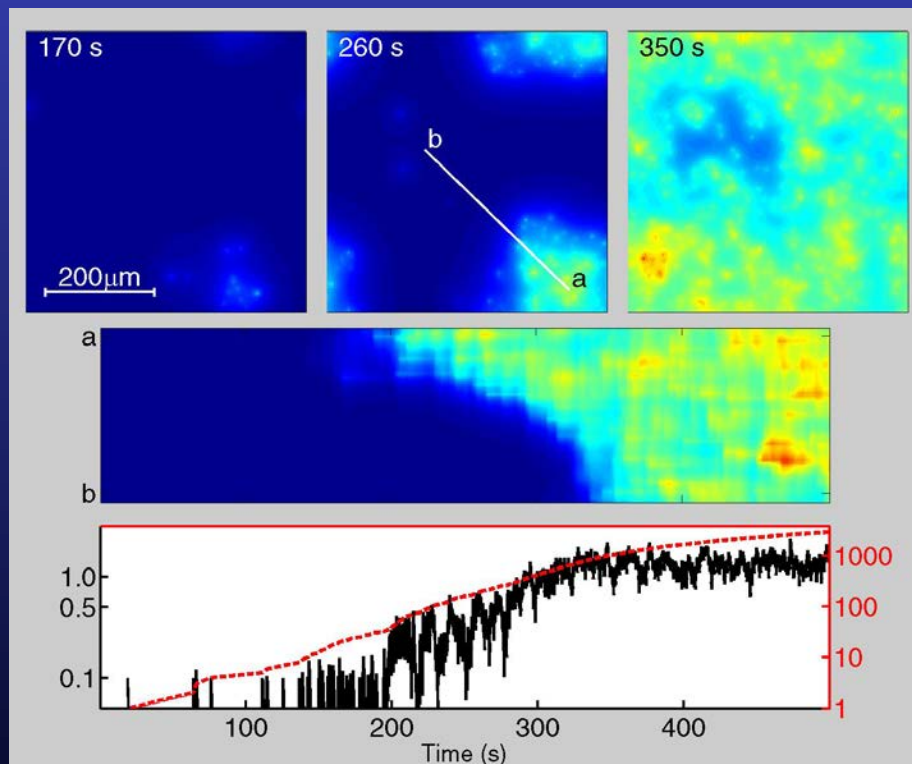
Sample was in the electrolyte for 1.5 h , then the potential is switched on to - 400 mV v. Ag/AgCl for 100 s.

After this initiation period the potential is scanned with 20 mV/s to reach 330 mV v. Ag/AgCl, where it remains.

The first pits appear after 15 min. The temperature is kept at 21.9°C.

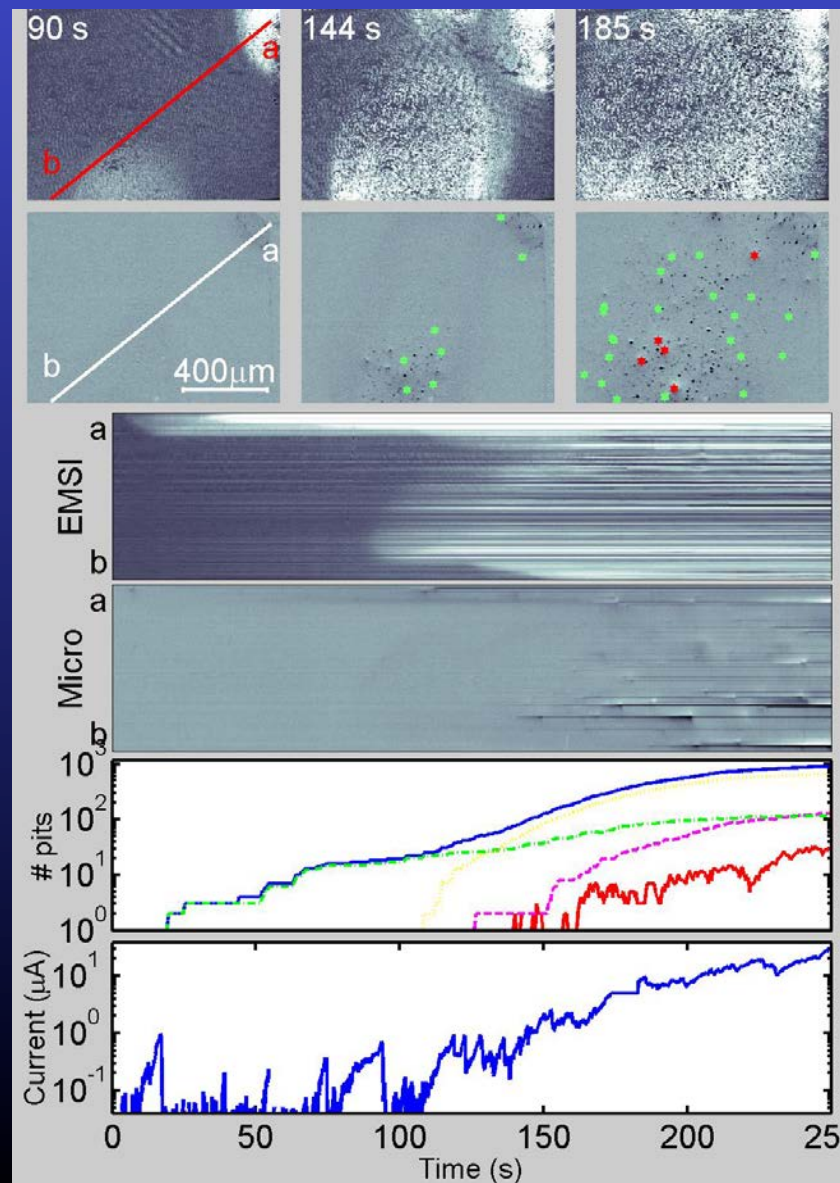


Simulations:

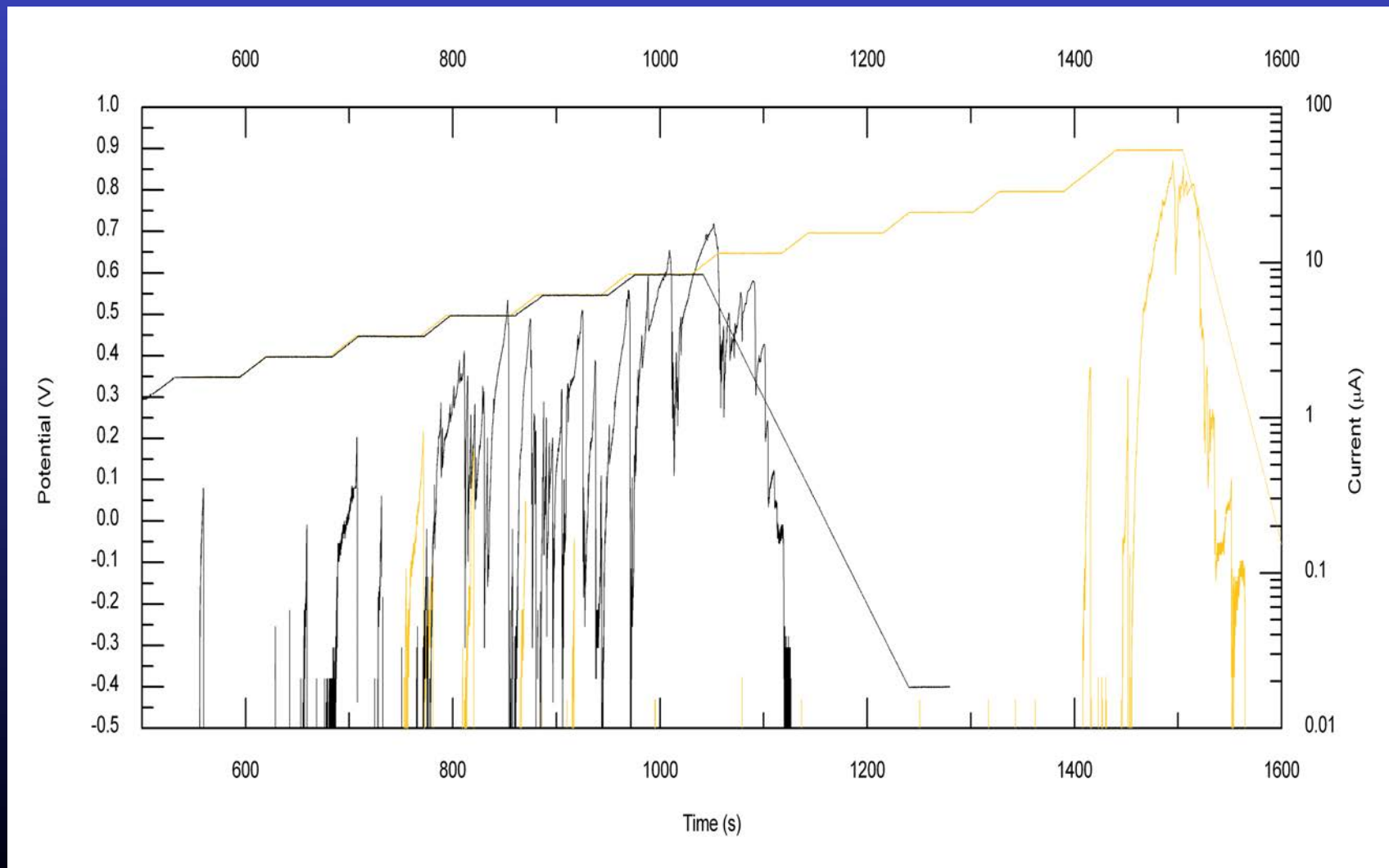


M. Dornhege et al.,
 J. Electrochem. Soc. 154, C 24 - C 27 (2007)

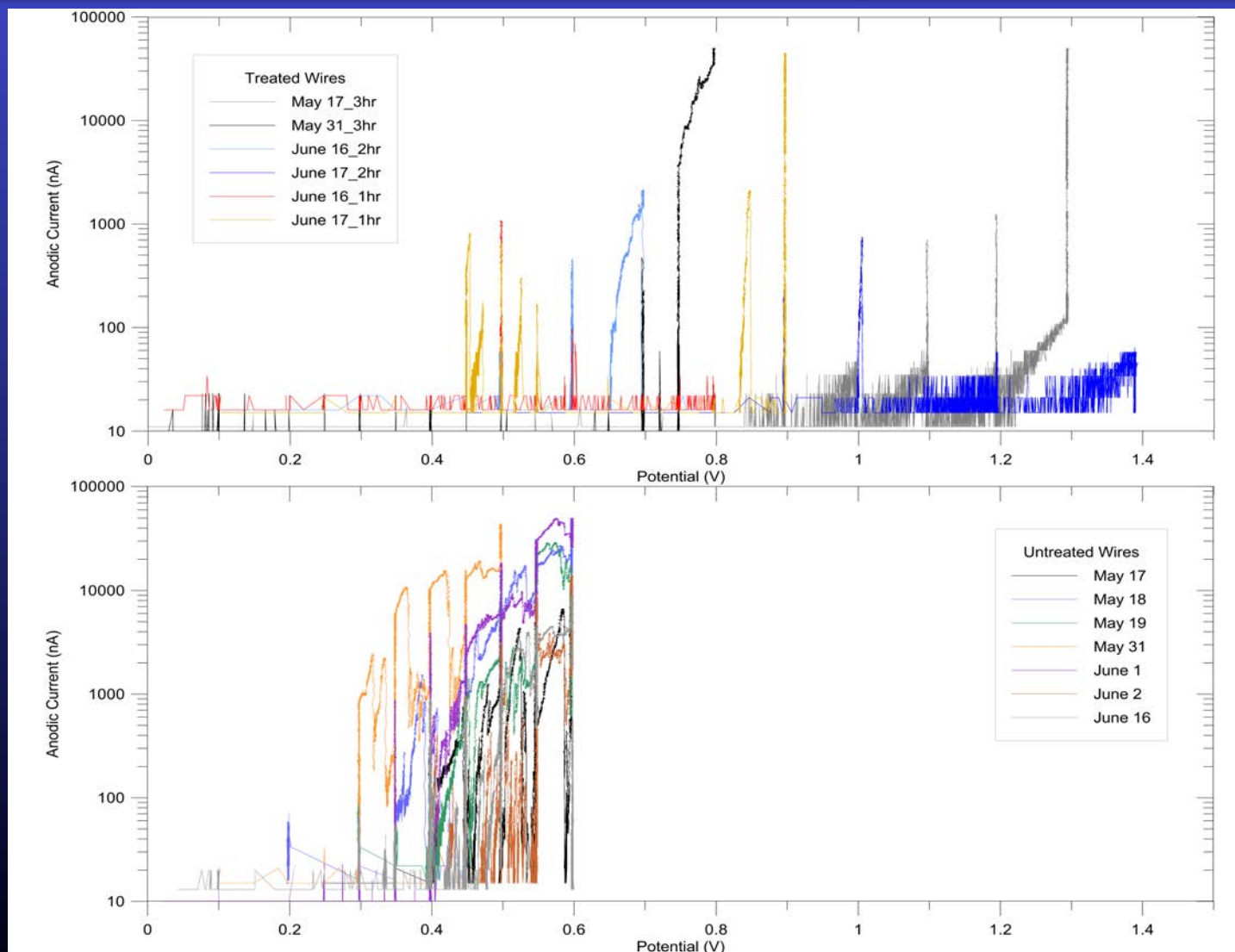
Experiments:



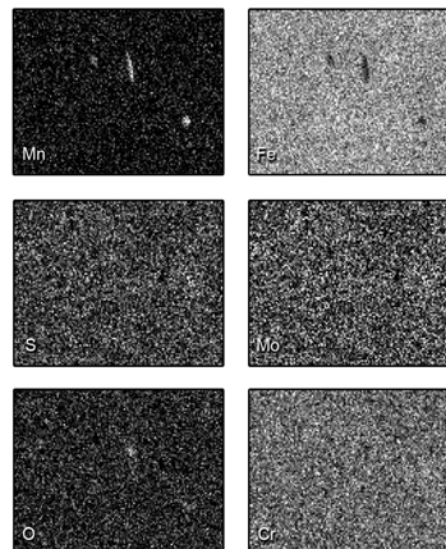
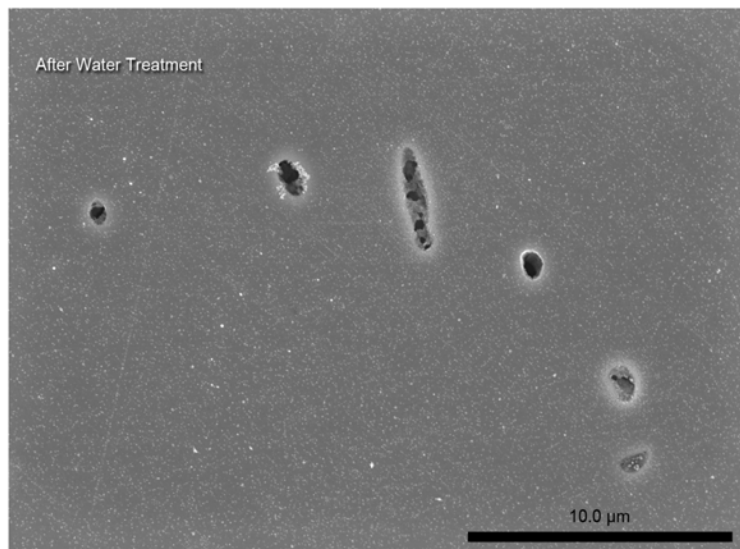
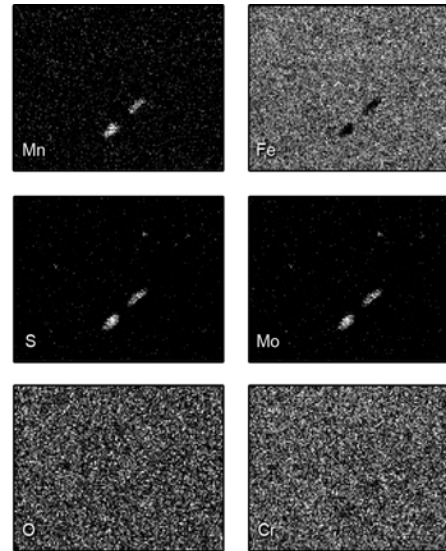
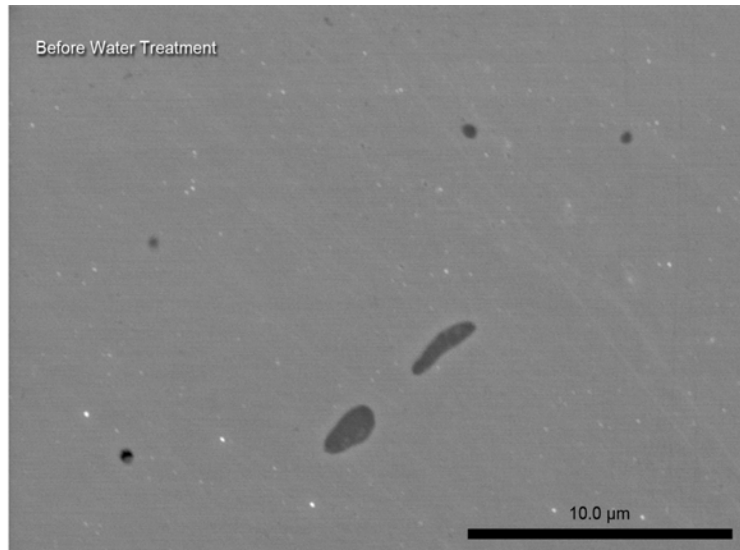
Enhancing resistance to pitting corrosion in mechanically polished stainless steel 316 LVM by water treatment



Enhancing resistance to pitting corrosion in mechanically polished stainless steel 316 LVM by water treatment



Scanning Electron Microscopy (SEM) and Energy-Dispersive X-ray Spectroscopy (EDS)



SEM, left, and EDS, right for a SS sample. Each composition map is normalized to its largest signal which is shown as white. Upper half: Untreated sample. The dark grey regions, as seen with the SEM, show enhanced Mn and S (Mo) concentrations in the composition maps. Lower half: After 3 h water treatment. The crevices show no enhancement for S (or Mo) though there is still some Mn for the larger crevices, as well as some O, which was not present at inclusions before treatments.

Summary and outlook

Predictions:

- Weakening of the passive film in the vicinity of active pits. ✓
 - Exponential growth of **pit** number. ✓
 - Propagation of reaction fronts. ✓
-
- Onset of corrosion = autocatalytic process ✓
 - Pit propagation caused by interaction among pits ✓
 - Control and prevention of corrosion onset?! ✓